

Signed off

Complete -> Needs items to be removed.

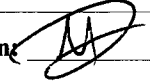
3.8 lbs

Work Order ID 124579

124579

Tuesday, September 16, 2014 8:36:32 AM

Item ID: 41228-202-135-004 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Fuel Return Cavity Assembly, RH
Start Date: 9/17/14 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 9/30/14 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan  Date: 14-9-16 Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
41228-202-135	B								

110 0.00
110
Small Fab Memo 0.00
Small Fab MANUFACTURE AS PER DWG'S

1 ~~φ~~ KC 14/09/30

120 0.00
120
QC Memo 0.00
Quality Control

① 15-02-10 DAS 9-89

130 0.00
130
Packaging Memo 0.00
Packaging

① KC 14/09/30

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td style="width: 25%;">Skid-tube ☐</td> <td style="width: 25%;">Crosstube ☐</td> <td style="width: 25%;">Water Jet ☐</td> <td style="width: 25%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
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Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Work Order ID 124579***124579***

Page 2

Tuesday, September 16, 2014 8:36:32 AM

Item ID: 41228-202-135-004

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Fuel Return Cavity Assembly, RH

Start Date: 9/17/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 9/30/14 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MCS 15-02-10

14-12-08

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

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Material									
Operator									
Offset/Setup									
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Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

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Page 1

Work Order ID: 124579

124579

Parent Item: 41228-202-135-004

41228-202-135-004

Parent Item Name: Fuel Return Cavity Assembly, RH

Start Date: 9/17/14

Required Date: 9/30/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.08.01 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status															
41228-202-086-004		Purchased	No				Each	0.0000		1																		
41228-202-086-004					DSH2-4	124943	X1		**		1	KC 14/09/24																
Mounting Plate, RH Aft					MANUFACTURED.																							
41228-202-086-005		Purchased	No				Each	0.0000		1																		
41228-202-086-005					N/A				**																			
Base Plate																												
650.0210		Purchased	No				Each	16.0000		1																		
650 0210									**			KC 14/09/24																
DRAIN VALVE NUT																												
<table><tr><th>Location</th><th>Loc Qty</th><th>Loc Code</th></tr><tr><td>CA</td><td>16</td><td></td></tr><tr><td>M129682</td><td>16</td><td></td></tr><tr><td></td><td>Each</td><td>30.0000</td></tr></table>														Location	Loc Qty	Loc Code	CA	16		M129682	16			Each	30.0000			
Location	Loc Qty	Loc Code																										
CA	16																											
M129682	16																											
	Each	30.0000																										
120-068-13		Purchased	No							2																		
120-068-13									**			KC 14/09/24																
SEAL																												
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Location	Loc Qty	Loc Code																										
CA	30																											
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	Each	45.0000																										
41228-202-091-005		Manufactured	No							2																		
41228-202-091-005									**			KC 14/09/24																
Fuel Return Gasket																												
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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

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Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

Tuesday, September 16, 2014 8:36:36 AM

Page 2

Work Order ID: 124579

124579

Parent Item: 41228-202-135-004

41228-202-135-004

Parent Item Name: Fuel Return Cavity Assembly, RH

Start Date: 9/17/14

Required Date: 9/30/14

Start Qty: 1.00

Required Qty: 1.00

513B-8B Purchased No

Each 4.0000 1

513B-8B
DRAIN VALVE ELECTRIC

Location

Loc Qty

Loc Code

CA
M129682

4
4
Each 1,054.000

1
6

KC 14/09/24

AN3C6A Purchased No

AN3C6A
Bolt

Location

Loc Qty

Loc Code

FG
122416
ST513
m125709
m128769

10
10
1044
48
996

6

KC 14/09/24

NAS1149D0363J Purchased No

NAS1149D0363.J
Washer

Location

Loc Qty

Loc Code

GA
124392
ST276
m123441
m130358
ST510a
m128429

7
7
1005
5
1000
1506
1506

10

KC 14/09/24

86-4046-4 Purchased No

86-4046-4
RETAINER

1

➔ 1 KC 14/09/24

Tuesday, September 16, 2014 8:36:36 AM

Shop Packet Print

Page 2

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Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

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Page 3

Work Order ID: 124579

124579

Parent Item: 41228-202-135-004

41228-202-135-004

Parent Item Name: Fuel Return Cavity Assembly, RH

Start Date: 9/17/14

Required Date: 9/30/14

Start Qty: 1.00

Required Qty: 1.00

AE70949M

Purchased

No

Each

6.0000

1

AF70949M

FITTING

**

Location

Loc Qty

Loc Code

CA

6

m129555

6

Each

1.0000

1

AE89384H

Purchased

No

AF89384H

FRANGIBLE

**

Location

Loc Qty

Loc Code

CA

1

m129555

1

Each

20.0000

2

AN3H-10A

Purchased

No

AN3H-10A

BOLT

**

Location

Loc Qty

Loc Code

ST349

20

m2129541

20

Each

6.0000

1

AN924-16D

Purchased

No

AN924-16D

Nut

**

Location

Loc Qty

Loc Code

CA

6

M129682

6

DQA: _____ Date: _____



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Training									
Transport									
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Page 4

Work Order ID: 124579

124579

Parent Item: 41228-202-135-004

41228-202-135-004

Parent Item Name: Fuel Return Cavity Assembly, RH

Start Date: 9/17/14

Required Date: 9/30/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

Each

2,650.000

2

2

KC

14/09/24

MS21042L3

**

Nut

Location

Loc Qty

Loc Code

ST307

2650

123900

934

M127410

11

M127831

41

M128401

42

M128754

1622

MS24693S272

Purchased

No

Each

0.0000

3

3

KC

14/09/24

MS24693S272

**

SCREW

MS29512-16

Purchased

No

Each

28.0000

1

1

KC

14/09/24

MS29512-16

**

O-RING

Location

Loc Qty

Loc Code

284

25

m129630

25

CA

3

m129682

3

Each

33.0000

1

1

KC

14/09/24

MS29513-020

Purchased

No

MS29513-020

**

O-RING

Location

Loc Qty

Loc Code

CA

3

m129682

3

ST284

30

m129630

30

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Crosstube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐
--	--	---

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

Page 5

Tuesday, September 16, 2014 8:36:36 AM

Work Order ID: 124579

124579

Parent Item: 41228-202-135-004

41228-202-135-004

Parent Item Name: Fuel Return Cavity Assembly, RH

Start Date: 9/17/14

Required Date: 9/30/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149D2016J

Purchased

No

Each

42.0000

1

NAS1149D2016J

WASHER

Location

Loc Qty

Loc Code

CA

42

M129682

42

Each

0.0000

1

41228-202-111-001

Purchased

No

41228-202-111-001

Nut Ring Assembly

41228-202-111-003

Purchased

No

Each

0.0000

1

41228-202-111-003

Nut Ring

MS21209-F1-15

Purchased

No

Each

0.0000

9

MS21209-F1-15

INSERT

Handwritten notes and diagrams:
 - A large bracket on the left side of the table.
 - An arrow pointing to the right with the text "125594 x1".
 - The word "ASSEMBLY" written vertically.
 - "N/A" written next to the last row.
 - A circled "H" at the bottom.

Handwritten notes on the right side:
 - "KC 14/09/24" above the first row.
 - "1 KC 14/11/27" above the second row.
 - A circled "P" above the third row.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐															
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐															
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐															
Large Fab ☐	Composite ☐	Supplier ☐																

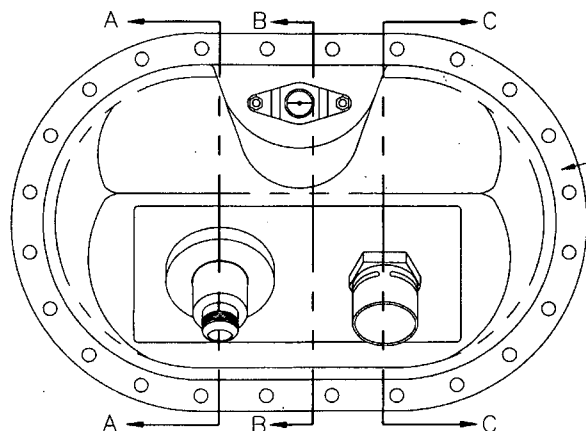
Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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NOTES:

- ① SHAW AERO DEVICES, INC., FT. MEYERS, FLA.
② AEROQUIP CORPORATION JACKSON, MICH.
③ ALT P/N 800-515-1001S, BELL HELICOPTER, FT. WORTH, TX.



- 41228-202-135-001
L/H FUEL RETURN PLATE ASSY
41228-202-135-002
R/H FUEL RETURN PLATE ASSY
41228-202-135-003
L/H FUEL RETURN PLATE ASSY
41228-202-135-004
R/H FUEL RETURN PLATE ASSY

14.9.16
124579

REVISIONS			
REV	DESCRIPTION	DATE	APPROVE
A	INCORPORATED E.O.'S A-1 THRU A-B. CHANGED TO FIND B SYSTEM. ADDED -003 & -004 SAYAT. P. INCORPORATE AE70949H FRANGIBLE FITTING.	2/27/76 3/2/76 3/2/76 3/2/76	J. WATKIN 204-12 P. EDWARDS 96-04 96-05 96-06
B	INCORPORATED ECH 01903, 01931, 01953 & 03777	01-23-13	P. BRADY

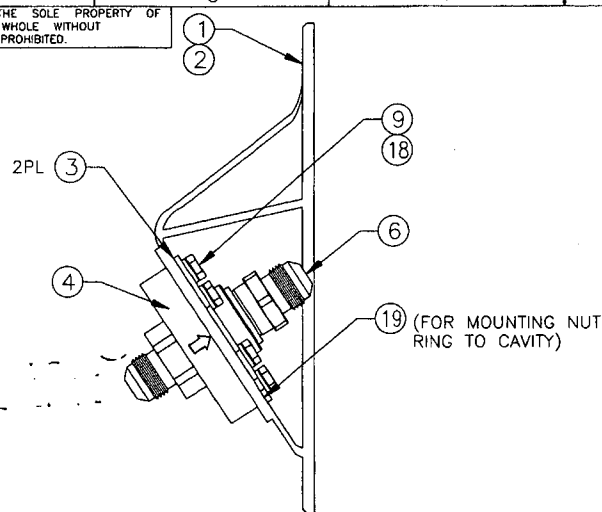
**CONTROL COPY
ISSUED DATE**

JAN 29 2013

			1	1	1	1	20	650.0210	DRAIN VALVE NUT			
			3	3	3	3	19	MS24693S272	SCREW			
			10	10	10	10	18	601.1718	WASHER	NAS1149D0363J		
			1	1	1	1	17	NAS1149D02016J	WASHER			
			1	1	1	1	16	MS29513-020	O-RING			
			1	1	1	1	15	513B-8B	DRAIN VALVE ELECTRIC	△		
			1	1	1	1	14	MS29512-16	O-RING			
			1	1	1	1	13	AN924-16D	NUT			
			2	2	2	2	12	MS21042-3	NUT			
			2	2	2	2	11	120-068-13	SEAL	△		
			2	2	2	2	10	AN3H-10A	BOLT			
			6	6	6	6	9	601.0785	BOLT	AN3C6A		
			1	1			8	AE70949M	FITTING	△		
					1	1	7	AE89336M	FITTING	△		
			1	1	1	1	6	AE89384H	FITTING	△		
			1	1	1	1	5	86-4046-4	RETAINER	△		
			1	1	1	1	4	41228-202-111-001	NUT RING			
			2	2	2	2	3	41228-202-091-005	GASKET			
			1		1		2	41228-202-086-004	R/H AFT PLATE			
				1		1	1	41228-202-086-003	L/H AFT PLATE			
		X						41228-202-135-004	R/H ASSY			
			X					41228-202-135-003	L/H ASSY			
				X				41228-202-135-002	R/H ASSY			
					X			41228-202-135-001	L/H ASSY			
		-004	-003	-002	-001	FIND	PART No.	DESCRIPTION	MAT'L	SPEC		

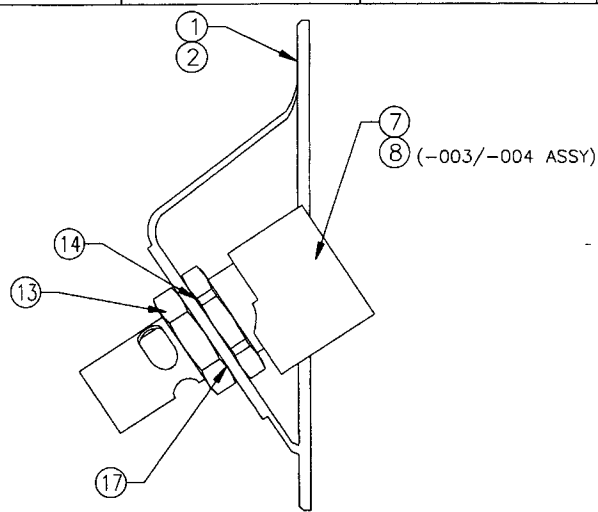
QTY REQ'D		ORIGINAL DATE (MO-DA-YR) 01-27-84		PARTS LIST	
NEXT ASSY(S)		DRAWING BY T. MARVILLE		 APICAL INDUSTRIES, INC. 4000 WEST 10TH AVENUE, SUITE 200 DENVER, CO 80202-1500	
41228-200-005		DRAWING APPROVAL			
41228-200-004		CONTRACT NO.		FUEL RETURN PLATE ASSY	
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS IN MM FRACTIONS DECIMALS IN MM		SIZE B CASE CODE 41228-200-135 SCALE NONE SHEET 1 OF 2	

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.



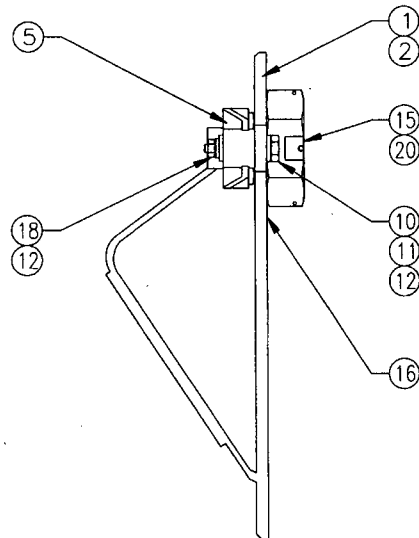
SECTION A-A

FUEL RETURN



SECTION C-C

FUEL FILL

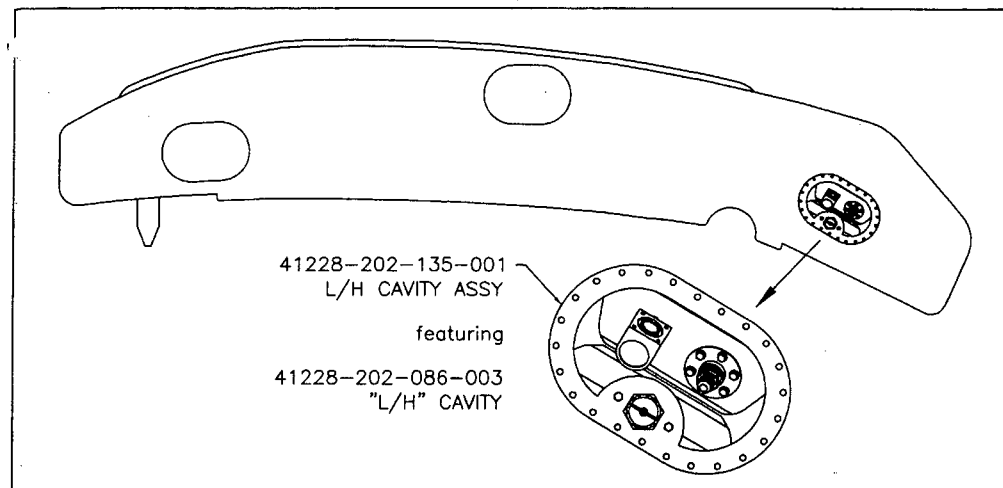


SECTION B-B

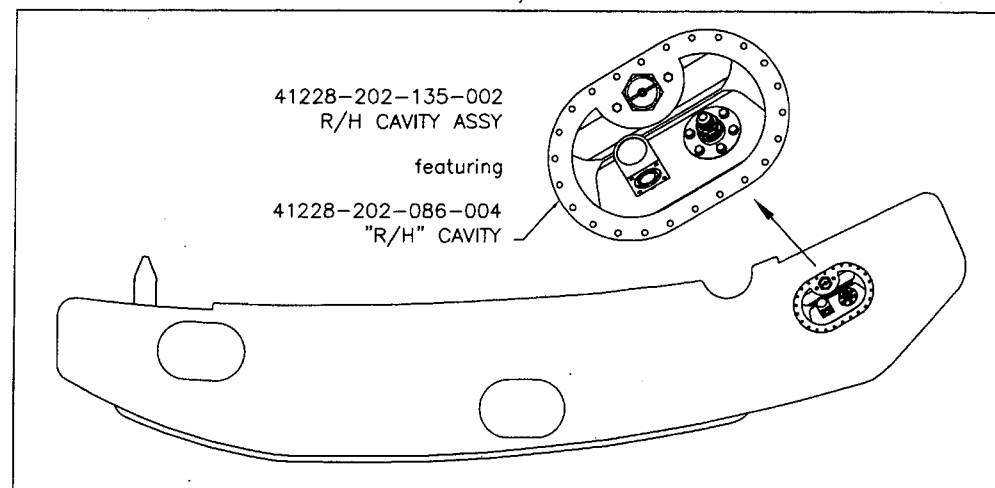
DRAIN VALVE

ORIGINAL DATE (MM-DD-YY) 01-27-84	APICAL INDUSTRIES, INC.		3000 TEMPLE HEIGHTS DR. HOUSTON, TX 77060-2818 (713) 774-0200
DRAWN BY T. HARVILLE	CHECKER		
DRAWING APPROVAL			
CONTRACT NO.			
FUEL RETURN PLATE ASSY			
VALUES OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES UNLESS NOTED 1 PLACE DECIMALS ± .03 ANGLES 3°	SIZE B	CAGE CODE 07M426	DWG. NO. 41228-202-135
SCALE NONE		REV B	
		SHEET 2 OF 2	

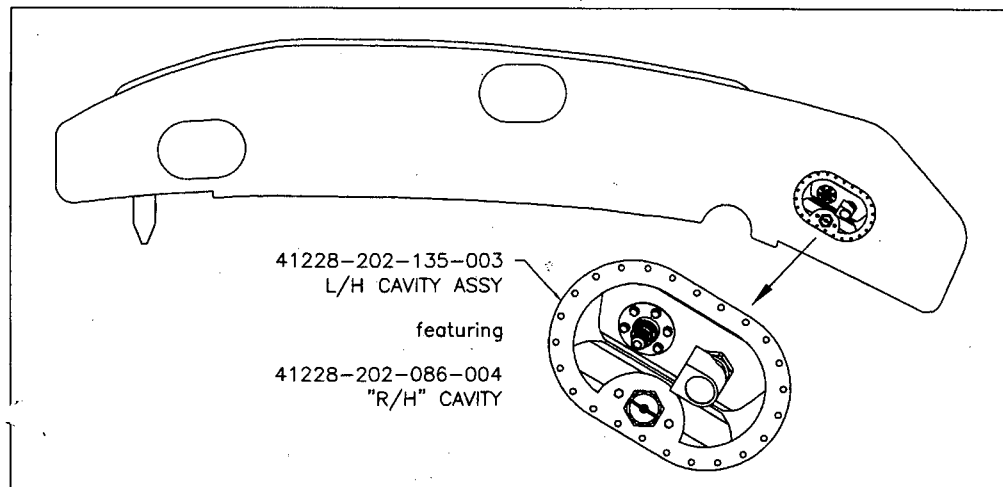
MILITARY TANK, L/H, BOTTOM VIEW



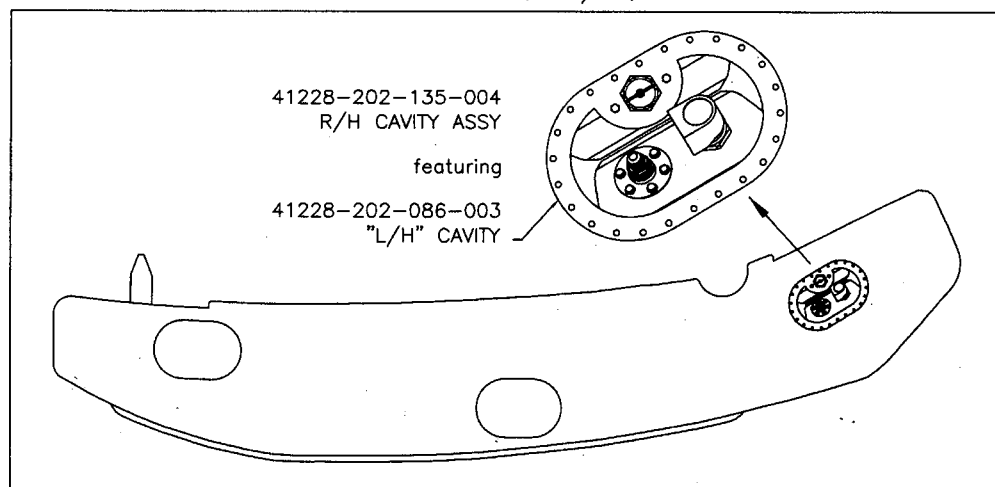
MILITARY TANK, R/H, BOTTOM VIEW



COMMERCIAL TANK, L/H, BOTTOM VIEW



COMMERCIAL TANK, R/H, BOTTOM VIEW



NOTES:

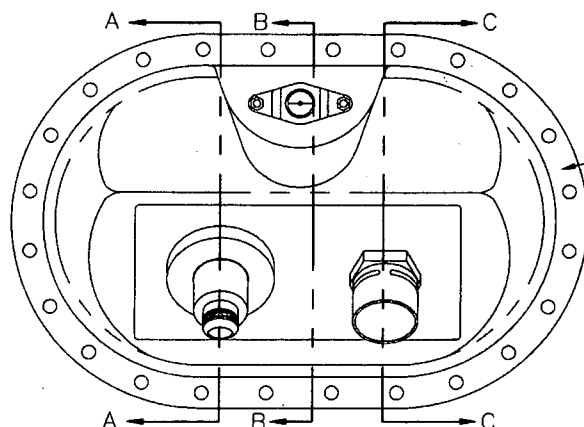
- ① SHAW AERO DEVICES, INC., FT. MEYERS, FLA.
② AEROQUIP CORPORATION JACKSON, MICH.
③ ALT P/N 800-515-1001S, BELL HELICOPTER, FT. WORTH, TX.

REVISIONS			
REV	DESCRIPTION	DATE	APPROVE
A	INCORPORATED E.O.'S A-1 THRU A-B. CHANGED TO FIND # SYSTEM. ADDED -003 & -004 ASSY THAT INCORPORATE AE70949H FRANGIBLE FITTING.	2/27/76	J. BRADLEY 2/28-76 P. SCHWARTZ 2/28-76 P. BRADLEY
B	INCORPORATED FCN 01902, 01921, 01953 & 03777	01-23-73	P. BRADLEY

Torque
&
Finish

**CONTROL COPY
ISSUED DATE**

JAN 29 2013



4122B-202-135-001
L/H FUEL RETURN PLATE ASSY
4122B-202-135-002
R/H FUEL RETURN PLATE ASSY
4122B-202-135-003
L/H FUEL RETURN PLATE ASSY
4122B-202-135-004
R/H FUEL RETURN PLATE ASSY

Roberto, J.L. ←

[illegible]